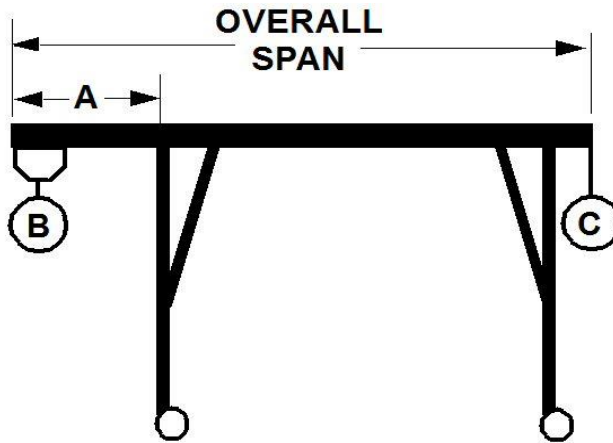




WALLACE CRANES PORTABLE CRANE CANTILEVER CHART

GANTRY MODEL NUMBER: S2T18-35SAC
 I-BEAM: S15" X 42.9#/' X 35'
 I-BEAM LENGTH (OVERALL SPAN): 420 Inches
 MAXIMUM CANTILEVER DISTANCE (A): 105 Inches
 GANTRY RATED CAPACITY: 2000 Lbs.
 MAXIMUM CANTILEVERED LOAD (B): 1200 Lbs.
 GANTRY WEIGHT: 2346 Lbs.
 I-BEAM WEIGHT: 1502 Lbs.



PROPER CANTILEVER PROCEDURES
Required counterweight should not be supported by gantry caster frame.

Load and trolley should be able to freely traverse the I-beam through the main legs and brace legs of the gantry.

REQUIRED COUNTERWEIGHT AT [C]

| A IN FEET | B 200 LBS. | B 400 LBS. | B 600 LBS. | B 800 LBS. | B 1000 LBS. | B 1200 LBS. |
|-----------------|------------------|------------------|------------------|------------------|-------------------|-------------------|
| 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| 2 | 0 | 0 | 0 | 0 | 0 | 0 |
| 3 | 0 | 0 | 0 | 0 | 0 | 0 |
| 4 | 0 | 0 | 0 | 0 | 0 | 0 |
| 5 | 0 | 0 | 0 | 0 | 0 | 0 |
| 6 | 0 | 0 | 0 | 0 | 0 | 0 |
| 7 | 0 | 0 | 0 | 0 | 0 | 0 |
| 8 | 0 | 0 | 0 | 0 | 0 | 0 |
| 8.75 | 0 | 0 | 0 | 0 | 0 | 0 |