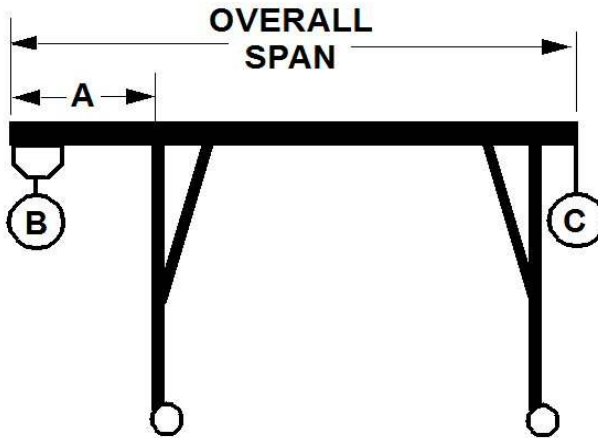




## WALLACE CRANES PORTABLE CRANE CANTILEVER CHART

GANTRY MODEL NUMBER: S2T15-20SAC  
 I-BEAM: S8" X 18.4#/' X 20'  
 I-BEAM LENGTH (OVERALL SPAN): 240 Inches  
 MAXIMUM CANTILEVER DISTANCE (A): 60 Inches  
 GANTRY RATED CAPACITY: 2000 Lbs.  
 MAXIMUM CANTILEVERED LOAD (B): 1200 Lbs.  
 GANTRY WEIGHT: 853 Lbs.  
 I-BEAM WEIGHT: 368 Lbs.



**PROPER CANTILEVER PROCEDURES**  
 Required counterweight should not be supported by gantry caster frame.

Load and trolley should be able to freely traverse the I-beam through the main legs and brace legs of the gantry.

### REQUIRED COUNTERWEIGHT AT [C]

A IN FEET	B 200 LBS.	B 400 LBS.	B 600 LBS.	B 800 LBS.	B 1000 LBS.	B 1200 LBS.
1	0	0	0	0	0	0
2	0	0	0	0	0	0
3	0	0	0	0	0	29
4	0	0	0	19	119	219
5	0	0	34	168	301	434