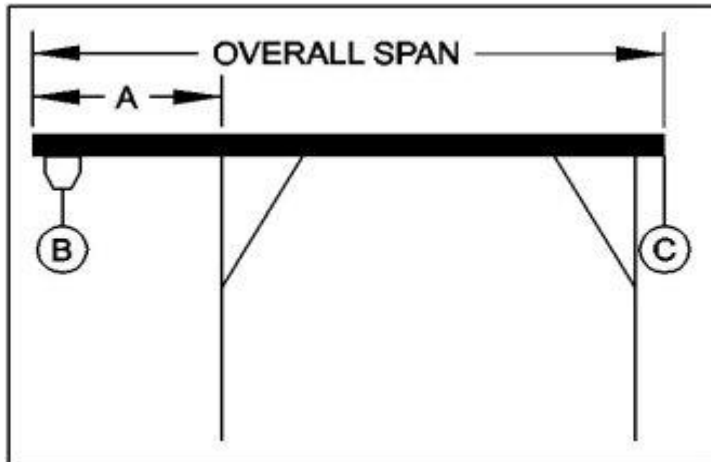




WALLACE CRANES PORTABLE CRANE CANTILEVER CHART

GANTRY MODEL NUMBER:	A2T18-A20
I-BEAM:	A12" X 11.0#/' X 20'REINF.8" X 6.4#/' X 7'
I-BEAM LENGTH (OVERALL SPAN):	240 Inches
MAXIMUM CANTILEVER DISTANCE (A):	60 Inches
GANTRY RATED CAPACITY:	2000 Lbs.
MAXIMUM CANTILEVERED LOAD (B):	1200 Lbs.
GANTRY WEIGHT:	674 Lbs.
I-BEAM WEIGHT:	266.8 Lbs.



PROPER CANTILEVER PROCEDURES
Required counterweight should not be supported by gantry caster frame.

Load and trolley should be able to freely traverse the I-beam through the main legs and brace legs of the gantry.

REQUIRED COUNTERWEIGHT AT [C]

A IN FEET	B 200 LBS.	B 400 LBS.	B 600 LBS.	B 800 LBS.	B 1000 LBS.	B 1200 LBS.
1	0	0	0	0	0	0
2	0	0	0	0	0	0
3	0	0	0	0	39	110
4	0	0	0	96	196	296
5	0	0	107	240	374	507