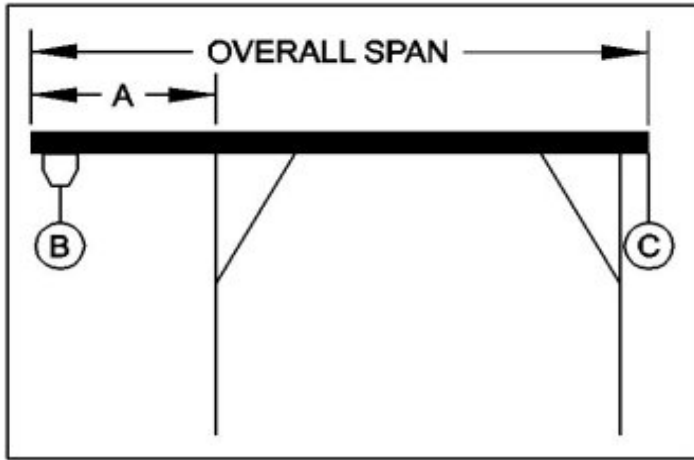




WALLACE CRANES PORTABLE CRANE CANTILEVER CHART

GANTRY MODEL NUMBER: 5T19-25AC
 I-BEAM: S18" X 54.7#/' X 25'
 I-BEAM LENGTH (OVERALL SPAN): 300 Inches
 MAXIMUM CANTILEVER DISTANCE (A): 75 Inches
 GANTRY RATED CAPACITY: 10,000 Lbs.
 MAXIMUM CANTILEVERED LOAD (B): 6000 Lbs.
 GANTRY WEIGHT: 2796 Lbs.
 I-BEAM WEIGHT: 1367 Lbs.



PROPER CANTILEVER PROCEDURES
 Required counterweight should not be supported by gantry caster frame.

Load and trolley should be able to freely traverse the I-beam through the main legs and brace legs of the gantry.

REQUIRED COUNTERWEIGHT AT [C]

A IN FEET	B 750 LBS.	B 1500 LBS.	B 2250 LBS.	B 3000 LBS.	B 3750 LBS.	B 4500 LBS.	B 5250 LBS.	B 6000 LBS.
1	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0
3	0	0	0	0	0	0	127	331
4	0	0	0	0	160	446	732	1017
5	0	0	0	272	647	1022	1397	1772
6	0	0	238	712	1186	1659	2133	2607
6.25	0	0	329	829	1329	1829	2329	2829