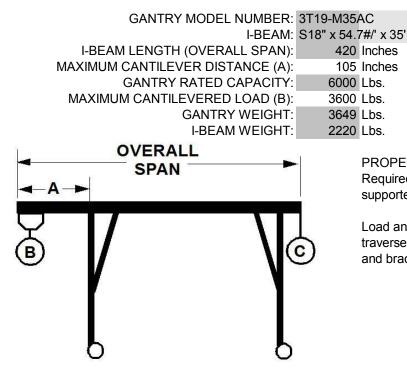


Form 123 1/8/2013

WALLACE CRANES PORTABLE CRANE CANTILEVER CHART



PROPER CANTILEVER PROCEDURES Required counterweight should not be supported by gantry caster frame.

Load and trolley should be able to freely traverse the I-beam through the main legs and brace legs of the gantry.

REQUIRED COUNTERWEIGHT AT [C]									
А	В	В	В	В	В	В	В	В	В
IN	400	800	1200	1600	2000	2400	2800	3200	3600
FEET	LBS.								
1	0	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0	0
6	0	0	0	0	0	0	0	0	0
7	0	0	0	0	0	0	0	53	253
8	0	0	0	0	0	0	163	400	637
8.75	0	0	0	0	0	145	412	678	945