



REST JACK SADDLE ON
CASTER FRAME TUBE WHEN
ADJUSTING FROM MINIMUM
HEIGHT.

Parts List			Jack			
Item Num.	Part No.	Description	Model Number			
			4410-3010	4410-3015	4410-3019	4410-3024
1	6506-0046	Jack Leg Tube	4			
	6506-0050			4		
	6506-0060				4	
	6506-0076					4
2	6501-0001	Winch, 2,500#, Modified	4	4	4	4
3	3402-0018	Cable Assembly, 18 ft.	2	2	2	2
4	3402-0032	Cable Assembly, 32 ft.	2	2	2	2
5	3408-0000	Stabilizer Cable Assembly	4	4	4	4
6	73-0120	Eye Bolt, 3/8 2 1/2	2	2	2	2
7	5151-0000	Pin and Spacer Assembly	4	4	4	4
8	1627-0000	Klik Pin Assembly	4	4	4	4
9	1985-0000	Pulley, 2 1/4 in. Dia.	6	6	6	6
10	2395-0000	Axle, 1/2" Dia.	6	6	6	6
11	81-0010	Klik Pin 1/4" Dia.	6	6	6	6
12	54-0050	Hex Nut, 1/2 -13	16	16	16	16
13	58-0020	Lock Washer 1/2	16	16	16	16
14	56-0130	Flat Washer 1/2	16	16	16	16
15	51-0290	Hex Bolt, 1/2 -13, 1 1/2" LG.	16	16	16	16
16	60-0020	Cotter Pin, 3/16 X 1 1/2 Lg.	6	6	6	6
17	6507-0000	Winch Bracket, 2500 H.D.	1	1	1	1
18	54-0060	Hex Nut, 3/8 -16	3	3	3	3
19	56-0100	Flat Washer 1/2	2	2	2	2

CAUTIONS

1. DO NOT MAKE ADJUSTMENTS WHEN THE GANTRY IS UNDER LOAD.
2. SECURE TROLLEY AND HOIST TO PREVENT ROLLING.

I	REVISED BOM	1	29	JIF	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTION DECIMAL ±1/2" ±0.01"	Wallace Cranes FRAZER, PENNSYLVANIA				
	H	REVISED BOM	1	12			JIF			
G	REVISED BOM	10	8	JIF	DRAWN BY D. PETERS	TITLE JACK ASS'Y (HD SQUARE TUBE MODELS)				
	SYM.	DESCRIPTION	DATE	INT.	CHECKER 7-23-91					
NEXT ASS'Y.					APPROVAL	SCALE NTS	WT.	DWG C SIZE	DRAWING NO. 4410-0000	REV. I